

INSTALLATION INSTRUCTIONS AND PARTS LIST

APPLICATION:

MODEL 400929 WHEEL TO WHEEL STEP BRACKETS:
FORD F-150 REGULAR / SUPER CAB / SUPERCREW CAB PICKUPS

NOTICE: PLEASE NOTE THE CHANGE IN STEP 6.1 REGARDING THE TORQUE VALUES FOR THE FACTORY LEAF SPRING BOLT.

1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON THE SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. INSTALL 5/16" MULTI THREAD U-NUTS (ITEM #6) IN THE TOP REAR HOLE OF THE SECOND PATTERN FROM THE FRONT AND IN THE TOP FRONT HOLE OF THE THIRD PATTERN FROM THE FRONT AS SHOWN. INSTALL THESE U-NUTS SO THAT THE THREADS ARE TO THE INSIDE OF THE ROCKER PANEL. (THIS IS DONE BY INSERTING THE THREADED HALF OF THE U-NUT THRU THE LARGE ACCESS HOLES AND SLIDING THE U-NUT TOWARDS THE ROUND HOLE UNTIL IT SEATS IN THE ROUND HOLE).
3. **FRONT AND REAR BRACKET:** [SEE FIG 1] THESE BRACKETS WILL NEED TO BE APPROXIMATELY 6" FROM THE BACK OF THE CAB AND 6" FROM THE FRONT OF THE CAB AND WILL REQUIRE SOME DRILLING.
 - 3.1. CLAMP THE BRACKETS INTO POSITION. DRILL A (11/32") HOLE IN THE PINCH WELD AREA TO LINE UP WITH THE BOTTOM HOLE IN THE BRACKET.
 - 3.2. ATTACH THE BOTTOM OF THE BRACKET TO THE PINCH WELD WITH A 5/16" X 1.00" BLACK PLATED HEX HEAD CAP SCREW (ITEM #2), 5/16" BLACK PLATED FLAT WASHER (ITEM #3) AND 5/16" SERRATED FLANGE NUT (ITEM #5). LEVEL THE BRACKETS AND TIGHTEN THE BOLTS.
 - 3.3. DRILL A (7/32") HOLE INTO THE TOP OF THE ROCKER PANEL. INSTALL A SELF TAPPING SCREW (ITEM #10) INTO THE SMALL HOLE AND TIGHTEN, BE CAREFUL NOT TO OVER TIGHTEN.

SUPER CAB

4. ATTACH THE CENTER TWO MOUNTING BRACKETS (ITEM #1) TO THE VEHICLE.
 - 4.1. POSITION THE (2) BRACKETS ON THE VEHICLE SO THAT THE TOP HOLE LINES UP WITH THE MULTI THREAD U-NUT AND THE HOLE IN THE OFFSET LINES UP WITH THE HOLE IN THE PINCH WELD. ATTACH THE TOP OF THE BRACKET WITH A 5/16" X 1.00" ZINC PLATED HEX HEAD CAP SCREW (ITEM #8) AND 5/16" ZINC PLATED FLAT WASHER (ITEM #9). ATTACH THE BOTTOM OF THE BRACKET TO THE PINCH WELD WITH A 5/16" X 1.00" BLACK PLATED HEX HEAD CAP SCREW (ITEM #2), 5/16" BLACK PLATED FLAT WASHER (ITEM #3) AND 5/16" SERRATED FLANGE NUT (ITEM #5). LEVEL THE BRACKETS AND TIGHTEN THE FASTENERS.

SUPERCREW ONLY

5. ATTACH THE SECOND FROM THE FRONT MOUNTING BRACKET (ITEM #1) TO THE VEHICLE.
 - 5.1. ATTACH ANGLE BRACKET (ITEM #7) TO MOUNTING BRACKET (ITEM #1) WITH A 5/16" X 1.00" ZINC PLATED HEX HEAD CAP SCREW (ITEM #8) AND 5/16" ZINC PLATED FLAT WASHER (ITEM #9). AND A 5/16" SERRATED FLANGE NUT (ITEM #5) TOGETHER WITH THE ANGLE TOWARDS THE MULTI THREAD U-NUT IN THE HOLE THAT IS OFFSET FROM THE PINCH WELD HOLE. REPEAT STEP 4.1 USING ANGLE BRKT.
6. ATTACH INBOARD BRACKET (ITEM# 12 LH & ITEM# 13 RH) AND OUTBOARD BRACKET (ITEM# 11) TOGETHER USING 5/16" X 1.00" BLACK ZINC PLATED HEX HEAD CAP SCREW (ITEM# 2) AND 5/16" BLACK ZINC PLATED FLAT WASHERS (ITEM# 3) AND SERRATED FLANG NUT BLACK ZINC (ITEM# 4). FINGER TIGHT ONLY UNTIL BOARD IS POSITIONED.
 - 6.1. REMOVE FACTORY NUT FROM SHACKLE MOUNT. PLACE BRACKET OVER STUD AND REPLACE FACTORY NUT. **NOTE: FOLLOW FACTORY-RECOMMENDED TORQUE VALUES TO RE-INSTALL THE LEAF SPRING SHACKLE BOLT AS REQUIRED TO ATTACH THE REAR MOUNTING BRACKET TO THE VEHICLE. THIS ATTACHMENT POINT SHOULD BE PERIODICALLY INSPECTED (AND RE-TORQUED IF NECESSARY) IN ACCORDANCE WITH THE FACTORY RECOMMENDED VALUES.**



REV C 13MAY19
REV B 04JAN13
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7. ATTACHING THE STEP ASSEMBLY:

PLEASE REVIEW THE INSTALLATION INSTRUCTIONS THAT ARE INCLUDED IN YOUR STEP ASSEMBLY FOR SPECIFIC DETAILS.

TORQUE ALL 5/16" FASTENERS TO 19 LB FT.

TORQUE THE 3/4" FASTENERS TO 65 LB FT.

SERVICE PARTS LIST

ITEM	QTY	DESCRIPTION
1	8	MOUNTING BRACKET, BLK, F150, GRIP STEP
2	12	SCREW- HEX HEAD CAP, 5/16_18 UNC X 1.00", SST, BZP
3	12	WSHR-PL, A, SST, 5/16,.375 ID X .875 OD X .083 THK, BZP
4	4	NUT-FLG,HEX,SST,5/16-18 BZP
5	10	NUT-SERR FLG,HX,SST,WX,5/16-18
6	4	U-NUT- MULTI THREAD, 5/16-18 UNC, STL, BLK
7	2	BRKT-MTG,ANGLE, 09 F-150
8	6	SCREW- HEX HEAD CAP, 5/16_18 UNC X 1.00".ZP
9	6	WSHR-PL, A, STL, 5/16,.375 ID X .875 OD X .083 THK, ZP
10	4	5/16"X3/4" SELF TAPPING SCREW
11	2	BRKT-STEP, REAR,OUTBOARD
12	1	BRKT-STEP, REAR, INBOARD, LH, W2W, GRIP STEP
13	1	BRKT-STEP, REAR, INBOARD, RH, W2W,GRIP STEP



REV C 13MAY19
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REV A 05MAR12

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SERVICE PARTS LIST

MODEL NO. - 400929

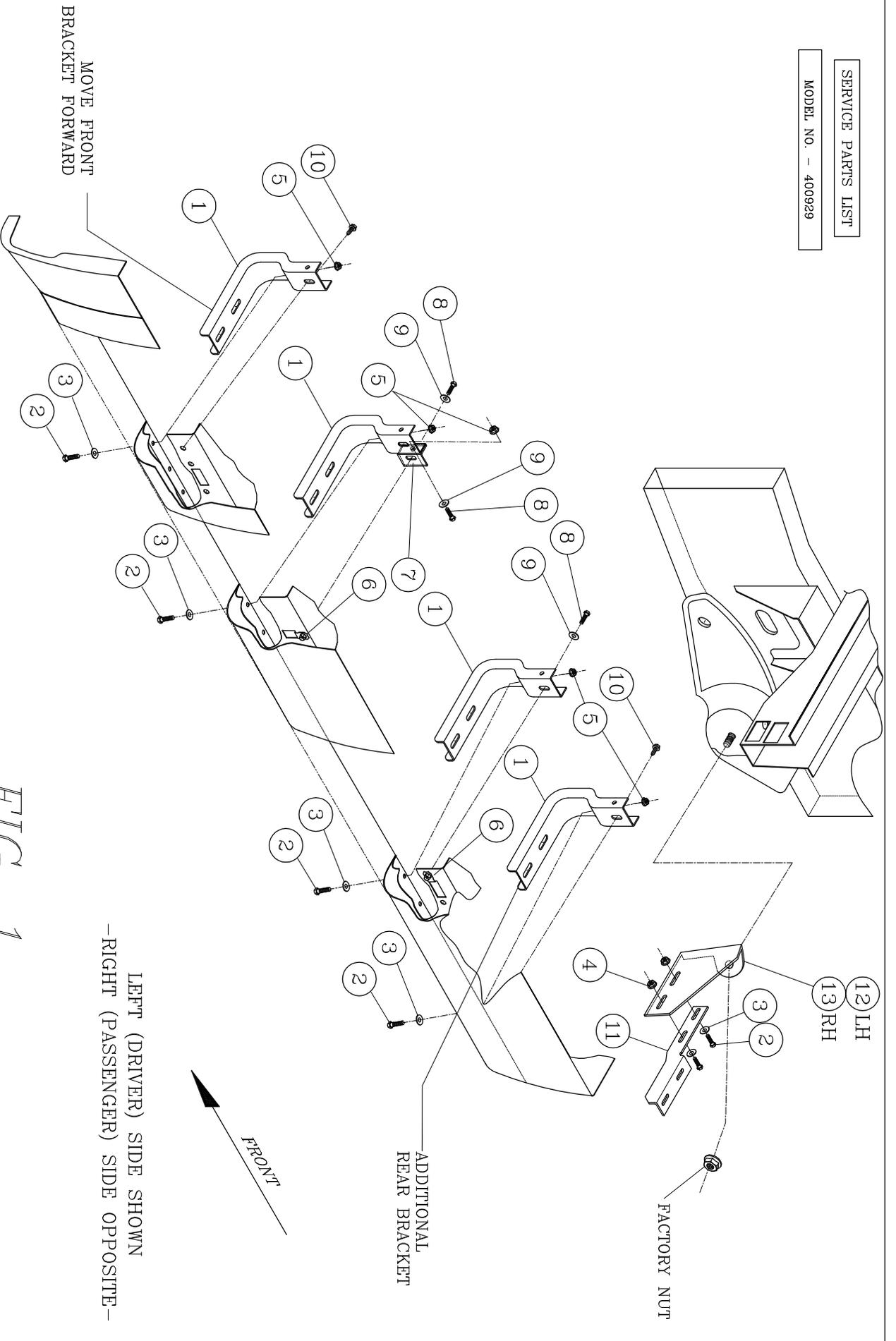


FIG. 1



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